

## **Patent Abstracts of Japan**

**PUBLICATION NUMBER** 

61121326

**PUBLICATION DATE** 

09-06-86

APPLICATION DATE

19-11-84

APPLICATION NUMBER

59242384

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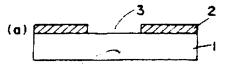
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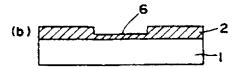
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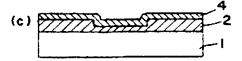
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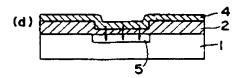
MANUFACTURE OF

SEMICONDUCTOR DEVICE









ABSTRACT: PURPOSE: To form a diffused layer having high density and few defects under a lower temperature and in a shorter time compared with those in the non- additive case by adding a small amount of HCl in diffusion based on a doped oxide method using a buffer film of an oxide film during heat treatment.

> CONSTITUTION: As a semiconductor substrate, for example, a thermal oxide film 2 is grown by approximate 10,000° on a P type (boron doped) silicon substrate 1. A window is formed on the thermal oxide film 2 to provide an opening 3. Next, a thermal oxide film 6 of the thickness of approximate 800 is formed on the silicon substrate 1 in the atmosphere of We+O<sub>2</sub> at 750°C. At this time, the thickness of the oxide film 2 which has been already grown up to that of 10,000 hardly varies. Next, PSG (phosphorous glass) 4 of the thickness of 4,000 is made to grow on the surface of the silicon substrate 1 by a normal temperature CVD device. In this time, the growth condition is assumed to be 8,000PPM at 410°C, PH<sub>3</sub> of 2.4I/min, SiH<sub>4</sub> of 0.8I/min and O<sub>2</sub> of 1.4I/min. Next, when this glass is heat-treated for an hour in the O<sub>2</sub> atmosphere and under a partial pressure 1.5% of HCl, phosphorous is diffused on the silicon substrate 1 via a buffer film of the oxide film 2 from the PSG 4 to allow a high density diffused layer 5 to be obtained.

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